

# **CAPS**

## **INTERNATIONAL**

**ASSEMBLY INSTRUCTION SHEET FOR THE 6 COLOR  
6 STATION T-SHIRT PRINTERS**

### ***WARNING!***

**THIS PRINTER HAS BEEN SET AND  
ADJUSTED AT THE FACTORY!**

**DO NOT ATTEMPT TO ASSEMBLE OR ADJUST  
THIS PRINTER UNTIL YOU HAVE  
COMPLETELY READ THE ENCLOSED  
INSTRUCTIONS!**

**IF YOU NEED ASSISTANCE, PLEASE CALL  
(800) 330-5515. FAILURE TO FOLLOW THE  
ENCLOSED INSTRUCTIONS COULD VOID  
YOUR WARRANTY!**

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**PO Box 48188, Sarasota, FL 34230  
(423) 283-4788 (800) 330-5515 (423) 283-4545 Fax  
[www.caps-screenprinting.com](http://www.caps-screenprinting.com) E-Mail: [caps@naxs.net](mailto:caps@naxs.net)**

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## ASSEMBLY INSTRUCTION SHEET 6 COLOR 6 STATION T-SHIRT PRINTERS

### TOOLS NEEDED:

A Phillips Head screw driver, a hammer, two 9/16 wrenches, and a level are required for this assembly.

### ASSEMBLY:

1. Remove the printer and accessories from the crate.
2. A bag containing the required mounting bolts are located in the center of the printer turntable.  
**WARNING: Do not remove or adjust** any bolts already in the platen arm attachment base. These bolts are preset at the factory to level the platen arm. Use only the bolts provided in the bag.
3. Remove the packing material from each platen arm. Locate the number sticker on each platen arm. The number will be located on one side of the platen arm, near the center of the platen arm (see Diagram 1). The platen arm number will be used to match up the platen arm with the corresponding station number and platen.
4. Once you have matched up the six (6) platen arm numbers with their corresponding station numbers, loosely attach the four mounting bolts, then use a hammer to tap the dow pins in place **BEFORE** tightening the mounting bolts (see diagram 2).
5. Remove the packing material from each platen. Locate the platen number found on the underside of the platen. This number will correspond to the platen arm and station number. Attach each numbered platen to its corresponding platen arm and **HAND TIGHTEN ONLY! DO NOT OVERTIGHTEN!**
6. There are four leveling knobs located on the base of your printer. Using a level, adjust these knobs as required to level your printer to its floor location. Once this is completed, your printer is ready for operation.

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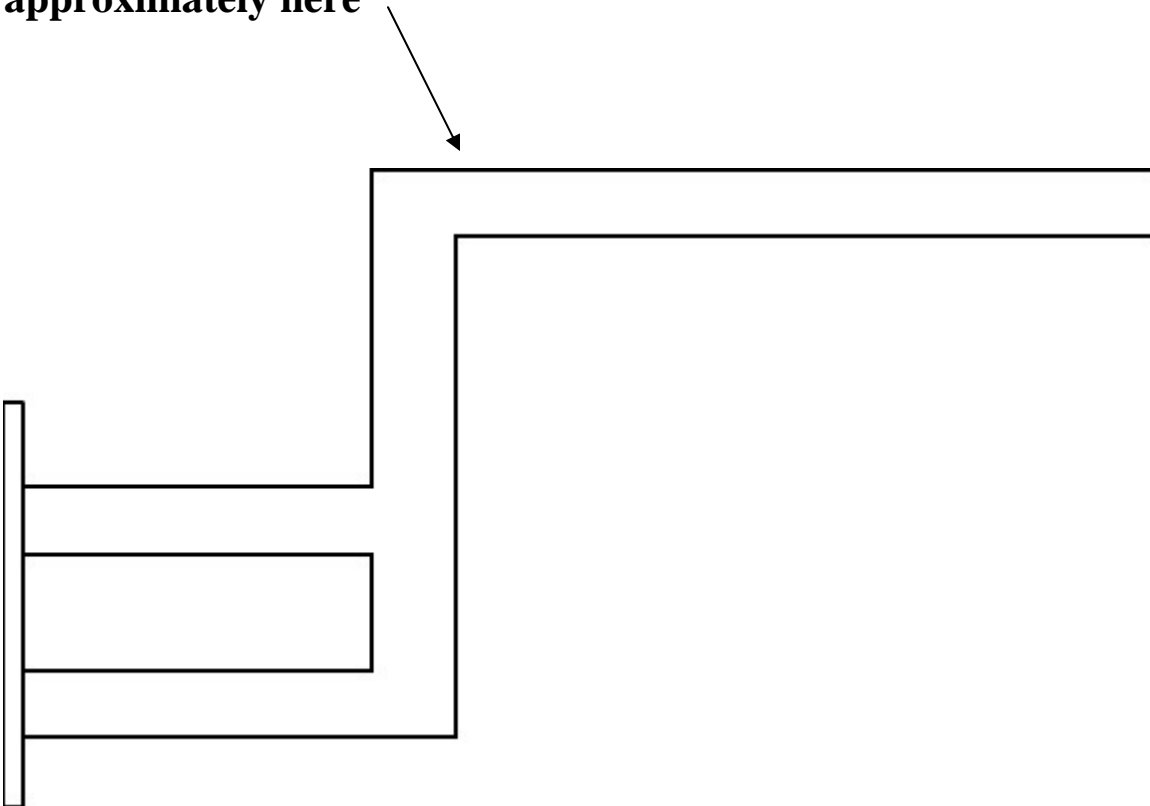
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## DIAGRAM 1

### SIX PLATEN ARMS

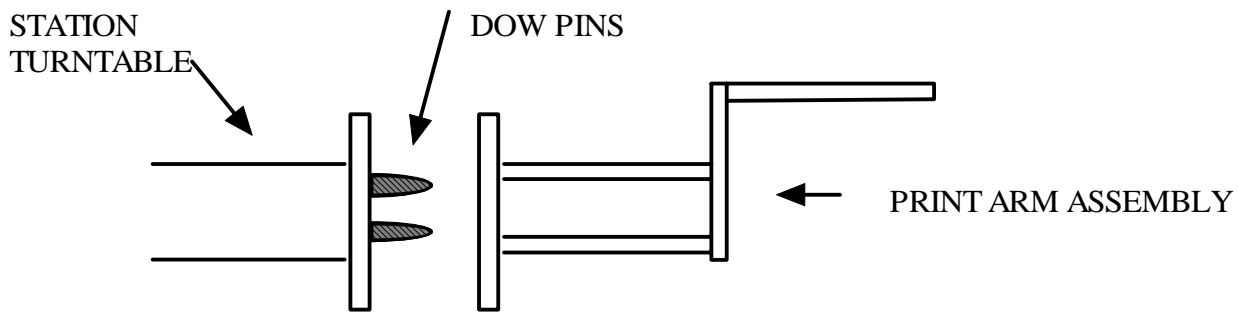
The number will be located on either the right or left side of the platen arm approximately here



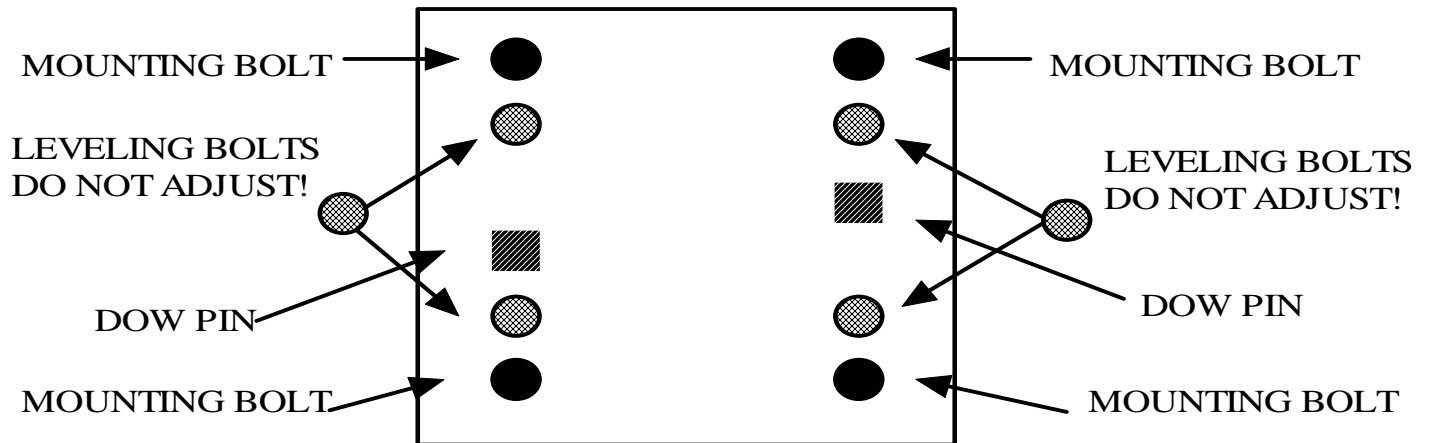
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## INTERNATIONAL

### DIAGRAM 2 ASSEMBLING PRINT ARM TO STATION TURNTABLE



DOW PINS MUST BE ALIGNED AND INSERTED BEFORE TIGHTENING THE FOUR (4) (3/8" X 1") MOUNTING BOLTS PER ARM (Included). PLEASE REFER TO THE EXPANDED VIEW BELOW.



**ALL ARMS ARE FACTORY ADJUSTED PRIOR TO SHIPPING. DO NOT ADJUST OR MOVE THE FOUR (4) LEVELING BOLTS DESCRIBED ABOVE!**

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## PRODUCT LIMITED WARRANTY

CAPS International equipment is warranted against defects or malfunctions for a period of one year from date of shipment on all electrical components and has a lifetime warranty on the metal structure. This warranty covers all defects encountered in normal use of the product by the original Purchaser, Customer/Owner and is not transferable.

Parts and equipment are not warranted due to defects resulting from: improper or inadequate maintenance by Purchaser, unauthorized modification or misuse, operation outside of the environmental specifications for the product, improper site preparation and maintenance. T-shirt platens/boards are not warranted. Related or unrelated costs to repair or to install the equipment are the sole responsibility of the Purchaser.

In the event of a defective or malfunctioning part, customers must secure authorization from Customer Services prior to returning defective equipment or part(s). Within the warranty period, any part or equipment determined to be defective upon returned inspection will be repaired or replaced, if deemed necessary, at the discretion of CAPS without charge. Equipment or part for repair or inspection must be shipped prepaid to CAPS and prepaid freight on return to Purchaser (including requested expedited shipping costs).

If CAPS forwards a replacement part, the customer must prepay via credit card. Upon the return of the defective part to CAPS International, Purchaser's credit card will be credited.

The warranty does not apply to loss, damage, mishandling, alteration, abuse or accident to the product that occurs in transit/shipping and that is the responsibility of the freight carrier.

CAPS International WILL NOT BE RESPONSIBLE FOR CONSEQUENTIAL OR INCIDENTAL DAMAGES (INCLUDING LOSS OF PROFIT) FOR BREACH OF ANY EXPRESSED OR IMPLIED WARRANTY ON THE PRODUCT, WHETHER WRITTEN OR ORAL.

The Warranty Card for each product must be returned to CAPS International within 30 days of receipt of equipment or the warranty will be rendered null and void. This warranty is only effective for parts and equipment shipped in the continental United States and Canada.

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**CAPS**  
**INTERNATIONAL**

Date: \_\_\_\_\_

Invoice: \_\_\_\_\_

Company Name : \_\_\_\_\_

If purchased from a Dealer, Dealer Name: \_\_\_\_\_

Purchaser Name: \_\_\_\_\_

Purchaser Signature: \_\_\_\_\_

Address: \_\_\_\_\_

Telephone: \_\_\_\_\_ Fax: \_\_\_\_\_

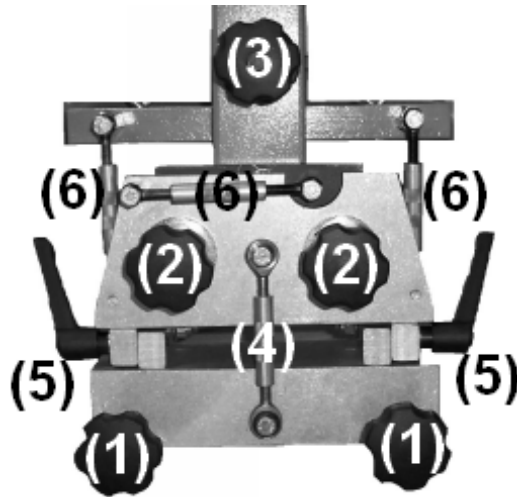
CAPS International product purchased: \_\_\_\_\_

Serial #: \_\_\_\_\_

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**Knob (1):** Allows you move screen frame or sub-frame in and out of clamp. Do not over tighten!

**Knob (2):** Allows movement of Micro-Adjustment components. Loosen knobs to make Micro-Adjustments. Tighten knobs to lock adjustments.

**Knob (3):** Off Contact. Dual off-contact adjustment. Bottom knob frees up adjustment bolt. Top knob allows adjustment up or down.

**Turnbuckle (4):** Allows screen angle adjustment. Both Lever 5 must be loosened prior to adjustment.

**Lever (5):** Allows Turnbuckle 4 screen angle adjustment movement.

**Turnbuckle (6):** Controls registration movement. Both Knob 2 must be loosened prior to adjustment.

#### TIPS:

Make sure all knobs are hand tight prior to printing.

Remember to print directly ON CONTACT when printing on caps.

Turnbuckle 6 actually moves the screen or sub-frame for Micro-Registration of artwork.

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